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TECHNICAL INFORMATION

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## FOTECHEM 2340

**Very rapid drying, one component frame adhesive,  
fully water resistant**

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### 1. Product description

- Ready-to-use, clear color.
- Resists only to mild solvents for a short period.
- Resists however to all stencil removal chemicals.
- Can be used on all types of frames, including wood.
- Suitable for high tension stretching.
- Can be diluted for cleaning with toluene.
- Resists up to 50°C (122°F) in the drying oven.

### 2. Application

- Shake well before use.
- Apply adhesive by brush through the mesh.
- Let dry for 5 – 10 minutes depending on the mesh number.
- Wait a few minutes before the clamps are loosened.
- The stretched stencil is ready for the next steps.
- Final resistance is reached after 24 hours.
- Minimum working temperature 10°C (50°F).
- Do not use lacquer thinner for cleaning or dilution of the adhesive.

If the frame is covered with adhesive of another brand or if adhesion problems occur, the frame firstly should be covered by FOTECHEM 2340 Adhesive.

### 3. Hints

- FOTECHEM 2340 has a limited heat resistance. It is important that the stretched frames are not submitted to temperatures over 50° (122°F).
- After printing the mesh can be peeled off from the frame.

### 4. Shelf-life

- Under normal room conditions 8 months.
- The container must be kept well closed.
- FOTECHEM 2340 should not be submitted to freezing temperatures.

**5. Safety and health**

- Use in well ventilated areas only.
- Keep away from children.
- Consult the Material Safety Data Sheet.

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